

technical datasheet

General description

Product assembly adhesive for wood and many plastics, nylon, ABS, and rigid PVC.

It is also suitable for use on ceramics such as tile displays as well as other materials with smooth shiny surfaces such as Melamine and light gauge metals.

Due to the natural materials in this product it is sometimes useful to reduce the glue guns temperature to 180°C to prevent excessive dripping.

Technical characteristics

Adhesive type: Synthetic polymer based hotmelt

Colour: Brown Molten tack: Medium

	12mm	15mm	43mm	СТ	Bulk
Form	12mm x 300mm		43mm x 43mm		
Sticks per kilo (approx)	34		17		
Carton quantity	5kg		10kg		
Pallet weight:	500kg		500kg		
Suggested application temperature	160-180°C		160-180°C		
Brookfield viscosity (POW-12-VISC) spindle 27	5500cps		5500cps		
Ring & ball softening point (ASTM E28)	90°C		90°C		
Heat resistance (BS5350 Part H3)	80°C		80°C		
Open time	Med/Long		Med/Long		
Low temperature flexibility (tg)	-10°C		-10°C		
Applicators or hotmelt system	▼ Tec 150-12	Tec 810-15 Tec 810-15LM	▼ Tec 3150-43	Tec 1050	Bulk tank Spray Jet Slot coater Roller PUR system

F.D.A. approved. All the constituent parts of this adhesive have been approved by the American F.D.A. under C.F.R. 21.175.105 (adhesives) (subject to limitations).

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High delivery, low viscosity, long open time. Product assembly adhesive. 14 High delivery, vary fast setting packaging adhesive. 1942 Product assembly adhesive for wood and many plastics. 1X Low viscosity, wood working & packaging adhesive. Medium open time. 213 Economical, general purpose adhesive. 214 Economical, fast setting, packaging adhesive. Medium open time. 215 Medium viscosity multipurpose adhesive. 216 Economical, clear, general purpose adhesive. 217 Medium viscosity multipurpose adhesive. 218 Economical, clear, general purpose adhesive. 219 Coloured Coloured, medium open time, general purpose adhesive. 220 Coloured Multicolour, Red. Green, Sibrer, Gold. 221 Glitter Multicolour, Red. Green, Sibrer, Gold. 222 Glitter Multicolour, Red. Green, Sibrer, Gold. 2240 High delivery, long open time, multipurpose, clear adhesive. 2240 Elicar and black versions, high performance, gap filling, difficult surfaces, dent pulling, objective of the pulling, difficult surfaces, dent pulling, pulling, pulling, objective of the pulling, pulling	Tecbond Reference	Description	12mm	15mm	43mm	СТ	Bulk
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Storage Store in a clean dry place at temperatures between 5°C and 30°C with boxes closed. Do not expose to direct sunlight or

localised heat sources such as radiators or hot pipes.

Removal of glue Assembled components can be separated by heating assembly to a temperature slightly above the heat resistance figure.

EVA & Polypropylene: Residues of EVA and polypropylene based hotmelts can be removed from components with white spirit.

Polyamide: Residues of polyamide based hotmelt can be removed from components with acetone.

PUR: Prior to cross linking adhesive can be removed with white spirit or ketone. Once fully cross linked the adhesive cannot be easily

removed.

Please note The information contained on this data sheet is for guidance only. It is the result of careful laboratory evaluations by trained and

qualified staff using British Standard or similar test methods. However, no warranty is expressed or implied regarding the accuracy of the data or the suitability of the adhesive for any specific purpose. In every case, we strongly recommend that the user shall make their own test to determine to their own satisfaction the suitability of the adhesive for their particular purpose. Neither the seller nor manufacturer shall be liable for any injury, loss, damage, direct or consequential arising out of the use or inability to use the product. Further information is always available to help solve your adhesive problems. Should you require

any further information on our adhesives please contact your nearest distributor.

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